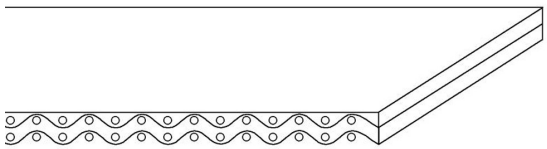
CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

CODE NA1344 **TYPE** **2M8 U0-U0 SP**

COMPOSITION

Conveying surface	Material	Fabric with polyurethane (TPU) impregnation			
	Thickness	---	mm	---	*in.*
	Surface pattern	Fabric			
	Colour	Natural			
	Coefficient of friction	LF			
Textile carcass	Material	Polyester (PET)			
	Plies no.	2			
	Weft type	Rigid			
Driving surface	Material	Fabric with polyurethane (TPU) impregnation			
	Thickness	---	mm	---	*in.*
	Surface pattern	Fabric			
	Colour	Natural			



TECHNICAL SPECIFICATIONS

Total thickness		1.30 mm	*0.05*	*in.*
Weight		1.10 kg/m²	*0.22*	*lbs./sq.ft*
Elongation at 1%		8 N/mm	*46.0*	*lbs./in.*
Max. admissible pull		16 N/mm	*91.4*	*lbs./in.*
Temperature resistance (1)	min.	-20 °C	*-4*	*°F*
	max.	100 °C	*212*	*°F*

(1) Use of the belt with limit values may reduce its life.

Minimum radius / diameter (2)

■ Knife edge minimum radius	6 mm	*0,24*	*in.*
■ Bending roller min. diameter	12 mm	*0.47*	*in.*
■ Counter-bending roller min. diameter	50 mm	*1.97*	*in.*

(2) The above mentioned values depend on the type of CHIORINO joint recommended.

Coefficient of friction on driving surface

■ Raw steel sheet	0.20 [-]
■ Laminated plastic/wood	0.25 [-]
■ Steel roller	0.20 [-]
■ Rubberized roller	0.30 [-]

Max. production width	3500 mm	*138*	*in.*

SUITABLE FOR

Food industry
Packaging

FEATURES

Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	yes
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	yes
Curved conveyor	no
Chemical resistances link	5

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments
EC 1935/2004 Regulation and Amendments
EC 2023/2006 Regulation and Amendments
EU 10/2011, 2017/752 Regulation and Amendments
HACCP (Hazard Analysis and Critical Control Points)
FDA (Food and Drug Administration)

NOTES

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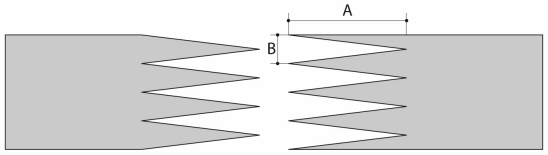
CONVEYOR AND PROCESS BELTS | **JOINING TECHNICAL DATA SHEET**

CODE NA1344 **TYPE** **2M8 U0-U0 SP**

Recommended joining procedure SINGLE Z - 80 x 10 mm



A = 80 mm
B = 10 mm

Other joining methods can be used:

DIAGONAL SINGLE Z
DOUBLE Z
SKIVED JOINT '1'

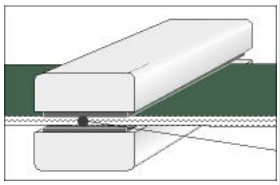
Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

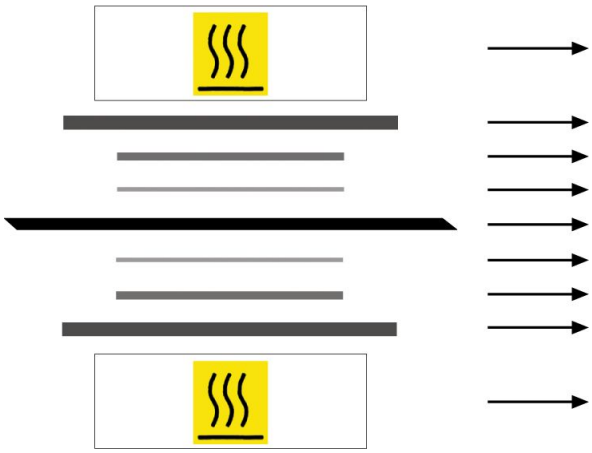
Press settings	
Upper platen temperature	145 °C
Lower platen temperature	145 °C
Temperature gauge setting	145 °C
Curing time in press	3 min.
Pressure	3 bar
Film	none
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
   A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



Upper heated platen
Upper synthetic plate
Non-adhesive silicone fabric (TX67)

Belt
Adhesive belt (AC401)
Non-adhesive silicone fabric (TX67)
Lower synthetic plate
Lower heated platen

• Notes

Belts must be joined with the antistatic on the coveying side.

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