CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

CODE NA-1212 **TYPE** **1M5 U0-U2 HP VL blue**

COMPOSITION

Conveying surface	Material	Polyurethane (TPU) - HP® system
	Thickness	0.20 mm *0.008 in.*
	Surface pattern	VL
	Colour	HP® blue
	Coefficient of friction	MF
Textile carcass	Material	Polyester (PET) - HP® system
	Plies no.	1
	Weft type	Rigid
Driving surface	Material	Fabric with polyurethane (TPU) impregnation-HP®
	Thickness	--- mm --- *in.*
	Surface pattern	Fabric
	Colour	Light blue

PRODUCT SYSTEM HP®

TECHNICAL SPECIFICATIONS

Total thickness	0.70 mm	*0.03*	*in.*
Weight	0.80 kg/m²	*0.16*	*lbs./sq.ft*
Elongation at 1%	5 N/mm	*29.0*	*lbs./in.*
Max. admissible pull	5 N/mm	*29.0*	*lbs./in.*
Temperature resistance (1) min.	-30 °C	*-22*	*°F*
Temperature resistance (1) max.	110 °C	*230*	*°F*

(1) Use of the belt with limit values may reduce its life.

Minimum radius / diameter (2)

■ Knife edge minimum radius	3 mm	*0,12*	*in.*
■ Bending roller min. diameter	6 mm	*0.24*	*in.*
■ Counter-bending roller min. diameter	16 mm	*0.63*	*in.*

(2) The above mentioned values depend on the type of CHIORINO joint recommende

Coefficient of friction on driving surface

■ Raw steel sheet	0.20 [-]
■ Laminated plastic/wood	0.25 [-]
■ Steel roller	0.20 [-]
■ Rubberized roller	0.30 [-]

Max. production width 2100 mm *83 in.*

SUITABLE FOR

Food: slicing machines
Food: dairy
Food: bread
Food: chocolate bars
Food: conveying of dried pasta
Food: pizza
Pharmaceutics industry

FEATURES

Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	no
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	no
Curved conveyor	no
Chemical resistances link	12

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments
EC 1935/2004 Regulation and Amendments
EC 2023/2006 Regulation and Amendments
EU 10/2011, 2017/752 Regulation and Amendments
HACCP (Hazard Analysis and Critical Control Points)
FDA (Food and Drug Administration)
NSF/ANSI 3-A 14159-3-2014 Regulation and Amendments
HALAL (World Halal Authority)

NOTES

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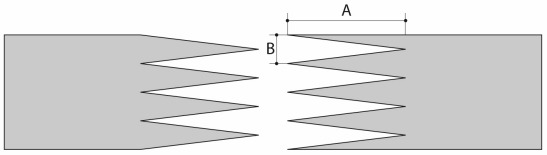
CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

CODE NA-1212 **TYPE** **1M5 U0-U2 HP VL blue**

Recommended joining procedure SINGLE Z



A = 80 mm
B = 10 mm

Other joining methods can be used:

DIAGONAL SINGLE Z
MICRO Z

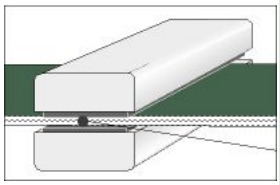
Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

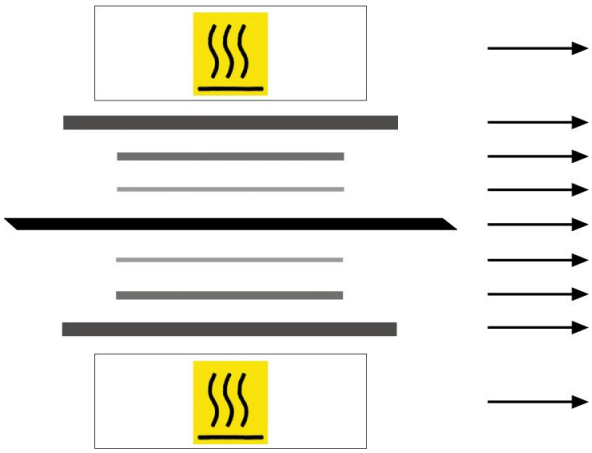
Press settings	
Upper platen temperature	155 °C
Lower platen temperature	155 °C
Temperature gauge setting	155 °C
Curing time in press	3 min.
Pressure	3 bar
Film	TC-370 - PU HP blue film
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
   A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



Upper heated platen
Upper synthetic plate
Velvet release paper (ML-3)
Film
Belt

Non-adhesive silicone fabric (TX-67)
Lower synthetic plate
Lower heated platen

• Notes

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